

# **PRE-INSULATED TERMINALS**

CABAC's range of pre-insulated terminals is comprehensive, and is being developed continually as switchgear, contactors, terminal blocks, etc. evolve.

In more recent years terminals have been getting smaller, and we have developed our range of 0.5mm tab thickness quick connectors, increased our range of bootlace pins and introduced the 0.3mm² range of terminals to name a few developments. Our terminals are high quality 300V terminals having many advanced features for ease of use.

- High quality product meeting International Standards
- · Long-term electrical integrity
- A unique funnel entry that speeds wire terminating and increases reliability
- Translucent nylon in fully insulated quick connectors reduces installation errors
- · Full technical backup including QA
- · Approved by government authorities
- Conforms to AS 3169 and AS 4437

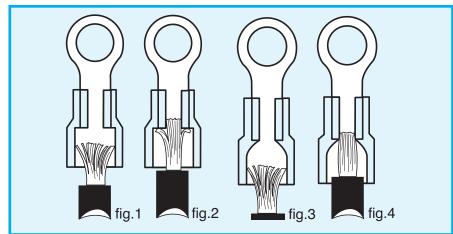
All terminals should be crimped onto the conductor using a CABAC crimper or any quality crimper that is designed to crimp the specific terminal type. If unsure of the terminal/conductor/crimper combination refer to the technical information following and test the nominal pull out force of the crimped connection. If the conductor does not pull out when the nominal pull out force is applied and held for one minute, this will give a good indication of the integrity of the joint. We offer a vast range of crimpers for various applications and terminal types that are shown in the tooling section at the back of the CABAC Product catalogue.

### **FUNNEL ENTRY**

The funnel entry has been specifically developed to speed up wire terminating, while ensuring maximum reliability of the crimped connection. Only single grip terminals are funnel entry.

- · Speeds insertion of the wire
- Avoids strands folding back and minimises short-circuit risks
- · Reduces stripping tolerances
- Speeds and simplifies the operation, reducing errors and rejects
- · Reduces installation time





### STANDARD ENTRY

### Fig.

Having stripped the insulation, the wire strands tend to 'spring', resulting in a difficult insertion.

### Fia. 2

Not all strands are inserted into the terminal barrel, therefore the wire section is only partially crimped.

### **FUNNEL ENTRY**

### Fig. 3

All of the wire strands are properly funnelled into the terminal barrel.

### Fia. 4

The wire section can be fully crimped and is both electrically and mechanically more reliable.

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# PRE-INSULATED TERMINALS

### **TECHNICAL DATA**

Tensile Strength Ductile Rating Final Metal State	t Quick Connect Range)
Conductive Material (Quick	Connect Range)
Brass	
Tin ContentOther Metals	Tin
General Electrical Properti	
	99.5% IACS
Breakdown voltageInsulation resistance	.PVC for all except nylon 6 or nylon 66 - for FIQC1.5kV (min)
Brass	Insulate -40°C to +105°C

### **CONFORMANT STANDARDS**

AS4437, AS3169 Australia. CSA Canada. IEC Europe. UL Nema USA. Demko Denmark. DIN VDE Germany. Kema. Holland. JIS Japan; Nemko Norway. ASE Switzerland. BS United Kingdom.

## **TORQUE RECOMMENDATIONS**

For hardware being metric 8.8 tensile grade.

Thread dia (mm)	Torque (Nm)
3	2
4	3
5	5
6	9
8	22
10	44
12	77

### **NOMINAL PULL OUT FORCE**

Wire size (mm²)	Pull out force kg (N)
0.25	4.6 (45)
0.50	6.0 (59)
0.75	8.6 (84)
1.00	10.1 (100)
1.50	13.2 (130)
2.50	19.6 (192)
4.00	26.5 (260)
6.00	35.2 (345)

Pull out should be checked for each tool/terminal combination.

NOMINAL CURRENT RATINGS						
Terminal colour	Yellow	Red	Blue	Yellow		
Conductor Range (mm <sup>2</sup> )	0.2-0.5	0.5-1.6	1.0-2.6	2.5-6.0		
Ring Terminal	8A	24A	32A	48A		
Forked Spade	6A	18A	24A	36A		
Pin Connector	5A	12A	16A	24A		
Lip/Flat Blade	_	24A	32A	48A		
Bullet	_	12A	16A			
In Line Splice	_	24A	32A	48A		
Quick Connector	_	24A	32A	48A		
End Connector	_	24A	32A	48A		

NOTE: These ratings are a notional suggestions and cover most situations. It assumes defect-free workmanship, natural ambient conditions, and accepted practices within AS 3000.

STRIPPING LENGTHS						
Terminal Colour	Yellow	Red	Blue	Yellow		
Conductor Range (mm <sup>2</sup> )	0.2-0.5	0.5-1.6	1.0-2.6	2.5-6.0		
Strip Length for Terminals	4-5mm	4-5mm	5-6mm	6-7mm		
Strip Length for in Line Splice	-	7-8mm	7-8mm	7-8mm		

In general, the wire should protrude 1mm out of the front of the terminal.

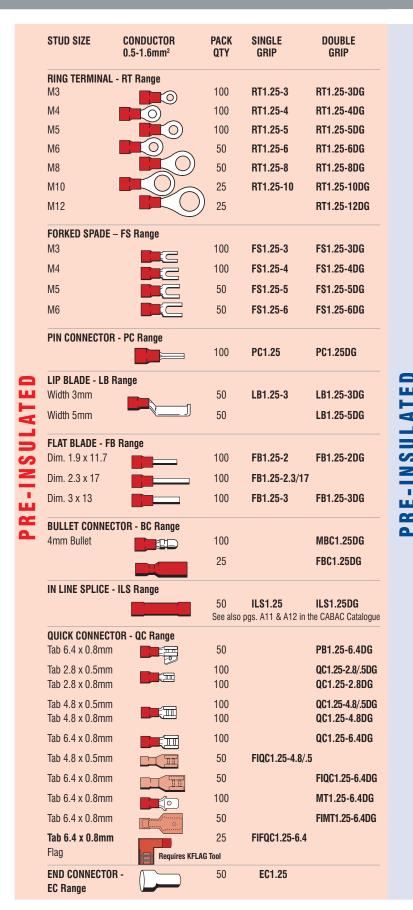
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## PRE-INSULATED TERMINALS



STUD SIZE	CONDUCTOR 1.0-2.6mm <sup>2</sup>	PACK QTY	SINGLE GRIP	DOUBLE GRIP
RING TERMINAL	- RT Range			
M3		100	RT2-3	RT2-3DG
M4		100	RT2-4	RT2-4DG
M5		100	RT2-5	RT2-5DG
M6		50	RT2-6	RT2-6DG
M8		50	RT2-8	RT2-8DG
M10		25	RT2-10	RT2-10DG
M12		)) 25	RT2-12	RT2-12DG
FORKED SPADE -	FS Range	100	F00.0	F00 0D0
M3		100	FS2-3	FS2-3DG
M4		100	FS2-4	FS2-4DG
M5		50	FS2-5	FS2-5DG
M6		50	F\$2-6	FS2-6DG
PIN CONNECTOR	- PC Range	100	PC2	PC2DG
LIP BLADE - LB R	lange			
Width 3mm		50 –⊓	LB2-3	LB2-3DG
Width 5mm		50 ال		LB2-5DG
FLAT BLADE - FB Dim. 2.5 x 11.7	Range	100	EDO 0 E	EDO O EDO
			FB2-2.5	FB2-2.5DG
Dim. 2.5 x 17		100	FB2-2.5/17	
Dim. 3.5 x 13		100	FB2-3.5	FB2-3.5DG
BULLET CONNEC 5mm Bullet	TOR - BC Range	50		MBC2DG
		25		FBC2DG
IN LINE SPLICE -	II S Ranne			
III LINE OF LIGE		50 See also	<b>ILS2</b> pgs. A11 & A12 in	ILS2DG the CABAC Catalog
QUICK CONNECTOR	OR - QC Range	50		PB2-6.4DG
Tab 2.8 x 0.8mm		100		QC2-2.8DG
Tab 4.8 x 0.5mm Tab 4.8 x 0.8mm		100 100		QC2-4.8/.5DG QC2-4.8DG
Tab 6.4 x 0.8mm		50		QC2-6.4DG
Tab 4.8 x 0.5mm		50	FIQC 2-4.8/	.5
Tab 6.4 x 0.8mm		50		FIQC2-6.4DG
Tab 6.4 x 0.8mm		100		MT2-6.4DG
Tab 6.4 x 0.8mm		50		FIMT2-6.4DG
Tab 6.4 x 0.8mm		25	FIFQC2-6.4	
Flag	Requires KF			
END CONNECTOR	1-	50	EC2	

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PACK

CONDUCTOR RANGE (mm²)

# PRE/UN-INSULATED & BRASS TERMINALS

STUD SIZE

STUD SIZE	CONDUCTOR 2.5-6.0mm <sup>2</sup>	PACK QTY	SINGLE GRIP	DOUBLE GRIP
RING TERMINAL M3	- RT Range	E0	RT5.5-3	DTE E 2DC
		50		RT5.5-3DG
M4		50	RT5.5-4	RT5.5-4DG
M5		50	RT5.5-5	RT5.5-5DG
M6		25	RT5.5-6	RT5.5-6DG
M8		25	RT5.5-8	RT5.5-8DG
M10		25	RT5.5-10	RT5.5-10DG
M12		25	RT5.5-12	RT5.5-12DG
FORKED SPADE -	FS Range			
M3		50	FS5.5-3	FS5.5-3DG
M4		50	FS5.5-4	FS5.5-4DG
M5		50	FS5.5-5	FS5.5-5DG
M6	Defended A40 in	25	FS5.5-6	FS5.5-6DG
		the Cabac Ca	talogue for Forked (	Spade 10mm²-16m
PIN CONNECTOR	- PC Range	50	PC5.5	PC5.5DG
				nector 10mm²-35m
LIP BLADE - LB F	lange			
Width 5mm		50		LB5.5-5DG
FLAT BLADE - FB	Range	50	FDF F 0	FDF F 0D0
Dim. 2.9 x 16.6		50	FB5.5-3	FB5.5-3DG
Dim. 4 x 13		50	FB5.5-4	FB5.5-4DG
IN LINE SPLICE -	ILS Range	0.5	II 05 5	U 05 500
		25 See also pa	<b>ILS5.5</b> ge A11 and A12 in	ILS5.5DG the CABAC Catalog
QUICK CONNECT	OR - QC Range 0.8r	nm Tabs		
Tab 6.4mm		50		QC5.5-6.4DG
Tab 6.4mm		50		MT5.5-6.4DG
Tab 6.4mm		25		FIQC5.5-6.4D
Tab 6.4mm		25		FIMT5.5-6.4D
Tab 9.5mm		25		QC5.5-9.5DG
END CONNECTOR EC Range	1-	25	EC5.5	
			COMPEN	
TC1, KTC2, KTC	2	HP3		

		Qty	0.5-1.6	1.0-2.6	2.5-6.0
RING TERMINAL	- UN-INSULA	TED - RTU Ra	ange		
M3	9)	100	RTU1.25-3	RTU2-3	
M4		100	RTU1.25-4	RTU2-4	RTU5.5-4
M5		100	RTU1.25-5	RTU2-5	RTU5.5-5
M6		100	RTU1.25-6	RTU2-6	RTU5.5-6
M8		100/50	RTU1.25-8	RTU2-8	RTU5.5-8
M10		50	RTU1.25-10	RTU2-10	RTU5.5-10
M12	9	50			RTU5.5-12
M16		50			RTU5.5-16
FORKED SPADE -	- UN-INSULAT	TED - FSU Ra	ange		
M3		100	FSU1.25-3	FSU2-3	
M4		100	FSU1.25-4	FSU2-4	FSU5.5-4
M5	Ħ(C	100/50	FSU1.25-5	FSU2-5	FSU5.5-5
M6		50			FSU5.5-6
QUICK CONNECT	OR BRASS - 0	QCB Range			
Tab 6.4mm x 0.8		50		PBA6.4	
Tab 2.8mm x 0.5		100	QCB1.25-2.8		
Tab 4.8mm x 0.8		100	QCB1.25-4.8		
Tab 6.4mm x 0.8		100	QCB1.25-6.4		
Tab 6.4mm x 0.8		100		QCB2-6.4I	F
Tab 6.4mm x 0.8		100	MTB1.25-6.4		
		Crimp Tool fo	or Brace range HE1 /	'nrofessional)	HE2 (low cost

Crimp Tool for Brass range HF1 (professional) HF2 (low cost)
Note: QCB2-6.4F Should be crimped with pliers and pull out checked

OUICK CONNECTOR NICKEL SILVER - QCN Range

Tab 6.4mm	CION NICKEL SILV	100	QCN1.25-6.4	
RING STAR - R Stud Size 5mm		50	R\$-5	
6mm		50	RS-6	







**HF2**Brass Roll Crimper

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Pre-Insulated Crimper, General Purpose

Pre-Insulated Crimper, Professional